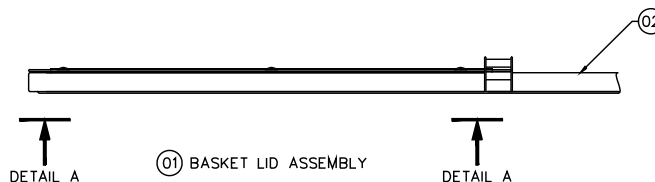


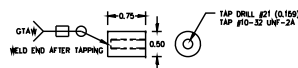
DETAIL A
LOOKING AT BOTTOM

NOTES:

1. THIS DRAWING IS AN OPTIONAL CONFIGURATION ADDING AN OPENING IN THE LID. REMAINDER OF LID ASSEMBLY IS TO BE IN ACCORDANCE WITH DRAWING 49237. THIS CONFIGURATION MAY BE APPLIED TO ANY OR ALL BAYS OF THE LID.
2. REMOVE ALL BURRS AND BREAK SHARP EDGES
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AWS D8.08. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
4. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
5. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLES SKY WHITE PRIOR TO ASSEMBLY.







01 BASKET LID ASSEMBLY



04 THREADED INSERT

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
3	MS27039-1-08	DR SCREW		WILD STEEL	COMMERCIAL	
A/W	3/4 - 10P	07 MESH				
1	MS2000184	OR HINGE				
1	49231-05	05 THREAD PLATE		ALUMINUM	COMMERCIAL	0.063 THREAD PLATE
6	49231-04	04 THREADED INSERT		WILD STEEL	4130/1020	0.5 DIA
1	49231-03	03 TUBE		4130 STEEL COND. N	UN-1-8756	0.75 x 0.035 WALL TUBE
1	49207-01	02 BASKET LID ASSEMBLY				
1	49231-01	01 BASKET LID ASSEMBLY - MODIFIED WITH OPENING				

BASIC CODE REF. NAS 823		DASH NO. FOR DIAMETER N=NEED HEAD NEAR SIDE F=NEED HEAD FAR SIDE		APPROVALS DRAWN: E. CLARKE CHECKED: E. BURGOON		DATE 27 JAN 2006	
C=COUNTERSUNK D=DIMPLE DIGIT # OF SHEETS TO BE DIMPLED		DASH NO. FOR LENGTH		<div>  </div> <div> CONSULTING ENGINEERS 8015 - SOUTH AVENUE, N.W., CALGARY, ALABAMA, T2C 0P8 CANADA TEL (403) 292-9927 FAX (403) 292-9928 info@aerodesignltd.com </div>			
BASIC CODES: BU=MS20470AD BB=MS20426AD ARM=CR3215 ARM=CR3212		<div>  INSTALL NEW RIVET  REMOVE/REPLACE RIVET  EXISTING RIVET </div>		<div> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° X.XX ±0.03 X.X ±0.1 </div>			
				BELT 206L SERIES SIDE MOUNTED CARGO BASKET CARGO BASKET LID ASSEMBLY - MODIFIED			
				SCALE 1 : 2 SHEET 1 OF 1			
				A1 49231 0			

REV	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE	BJC	JAN 27/06

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REV.	DESCRIPTION OF CHANGE		INITIALS	DATE
0	INITIAL ISSUE		BJC	JAN 27/